



# **STEALTH SERIES**

SHAFT ALIGNMENT SYSTEMS

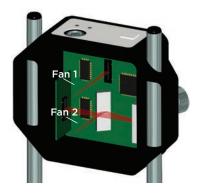
S-660ST WIRELESS 3-AXIS

- High-End System Accuracy at Entry-Level Pricing

- Win 7/8 IP 65 Rugged Tablets
  9"-10" Touchscreen Displays
  Innovative Dual-Fan™ Technology
- Live Move Screen
- Embedded Bluetooth Class II
- IP67 Laser/Target Housings



# What sets the S-660ST apart from the competition?



### Dual-Fan™ detector technology

Provides highly accurate, simultaneous measurement of offset and angle using two 0.5-degree laser fans and two PSDs, offering full angular measuring range over the entire operating range between laser and target.

### Here's how it works:

- Fan #1 blinks on and hits PSD measuring the center offsets.
   Fan #1 blinks off for ambient light correction.
- 3. Fan #2 blinks on and bounces off 2 prisms and hits a second PSD that is in the same plane as the first. The difference between the 2 PSD's divided by beam path length produces the angle.
- 4. Fan #2 blinks off for a second ambient light correction.

# The world's most advanced laser alignment technology

For over 45 years, we have been providing highly accurate alignment systems to many different industries and applications. We started in the machine tool industry where tolerances are high and applications are difficult, and then 20 years ago we developed the world's first 4-axis shaft alignment system. All of that experience and knowledge has gone into the design of the S-660ST Wireless 3-Axis Shaft alignment system resulting in the most accurate and yet easy-to-use tool in its class. You will find no better or faster system in the entry-level segment of the market to guickly and accurately align your rotating equipment.

# Dual-Fan™ technology for really fast alignments

This innovative technology utilizes uni-directional laser beams (2 lasers, 1 direction) that solves the move-screen sensitivity problem of "over-under" lasers (2 lasers, 2 directions) and makes aligning machines amazingly fast and easy, especially on long-distance applications. Dual-Fan™ technology also provides a very generous +/- 2 degrees of angular range plus an angular resolution that is the same at 2 inches (50 mm) or 15 feet (2.5 m) and is 4 times higher than the highest angular tolerance. The result? More jobs done in less time. (And happier managers!)

# Waterproof Bluetooth® wireless with the industry's longest battery life

With no cables to trip on or wrap around shafts, the S-660ST makes for a safer work area, while giving you the freedom to go wherever you need to be, for 14 hours before recharging the battery. Our standard, Class 2 Bluetooth wireless technology offers up to 33 feet of communication range, and for wet work sites, the IP67-rated T-1280 Target can be dunked in water up to 3 feet and still transmit data!

# 20x1 mm PSD detector - 1.0 Micron resolution

One of the laser industry's highest-resolution single-axis PSD sensor, providing 1.0 micron resolution and a measuring area of 20x1 mm, among the best in its class.

# Duo-Plane™ live move screen for faster, easier alignments

The Duo-Plane™ live move screen and T-1280 3-Axis target allow you to view a live alignment screen for both the vertical and horizontal planes

(4 axes) on the same screen. To switch between the vertical and horizontal axes, just rotate the shafts to a clock position and Couple6 automatically switches the H or V live axis without any buttons to push or screens to change, and the non-live axis is grayed out so there is no confusion!



# 5x higher accuracy for better repeatability and faster alignments

High-resolution PSD technology, 60-point linearization and the latest electronic design reduce the error rate to <0.75%, which is up to 5x higher than our competitors' entry-level lasers. Higher accuracy means better repeatability, more accurate shim calculations, and the confidence that when you see the green displays, the motor is aligned as accurately as possible. Higher accuracy also means fewer do-overs and faster alignments, especially on those tough alignment jobs.

# Off-the-shelf software display, so replacement is never a problem

The S-66OT uses familiar Windows 7 or 8 IP65 tablets that are available from most computer stores. So there are no expensive, proprietary display devices to replace if broken.

# Easy-Guide™ software navigation makes everyone a genius

Our Couple6 software is every bit as brilliant as our hardware, featuring our Easy-Guide™ navigation with its easy-to-follow, high-quality color screens - leading even the novice user through each stage of the alignment. And if you forget how to do something, the manual is built right into the software - compare that to our competitors' multi-page cheat sheet! With software this easy to use, training is only required for the more complicated applications.

Duo-Plane™ live move screen shows live motor graphics of both alignment planes.



Stealth Series<sup>™</sup> offers several Win 7/8 rugged IP65 options with 9" or 10" screen.



Bluetooth LED - Green means that the Target is connected to the computer. Blinking yellow means data is being transmitted.

Battery LED - Green means laser is on target.

Battery LED - Green means ok, yellow means charge.

### Why you need Stealth™ technology for long-distance applications

Alignments over long distances are particularly challenging when working with a 2-laser/2-detector shaft system because it's very sensitive to small angular moves in the motor. For example, a tiny angular movement of just .0005"/in at 10 feet will cause the laser beam to move in offset by 0.060"! This makes aligning the motor's offset value very difficult to do, especially for the horizontal axis. With our Dual-Fan<sup>TM</sup>, uni-directional laser technology, however, angular moves to motor do not move the laser beam at all and therefore do not affect the offset values! This means aligning the motor is amazingly easy, especially over long distances.

Dual-Fan<sup>™</sup> Technology (2 lasers, 1 direction)

2 Laser-2 Detector Technology (2 lasers, 2 directions)

# S-660T Couple6 software for tablets and PCs

In any alignment system, the hardware is only part the story. The other, more important part is the software. So when we designed the Stealth™ Couple6 software, we had the novice user in mind and created our Easy Guide™ approach to navigation that is so simple to use, it requires little to no training. Easy-to-follow, high quality, color screens lead you through each stage of the alignment, so you don't need to constantly refer to "cheat sheets" just to remember how to use it!

# Included Software Features

- Auto Clock™
- Coupled & Uncoupled Alignments
- Duo-Plane™ Live Move Screen
- E-mail Reports•
- Flip-It<sup>™</sup> Machine Graphics
- Horizontal/Vertical Machines
- PDF Report Generator
- Recommended Tolerances
- Report Software for PC
- 1,000 saved files
- Soft Foot Shim Calculator
- Thermal Growth at the Coupling

# Optional Software Features

- Auto Sweep™
- Bolt Bound™
- Point Mode
- Repeatability/History
- Runout Data Analyzer
- 7 Spacer Shaft Formats
- 2,000+ Saved Files
- Templates
- Thermal Growth foot calculator
- User-Defined Tolerances
- Vertical Machines Live Move



### Proiect Menu

Start new projects, manage old alignment projects, review saved files and create project templates. Creates a unique machine folder that stores all the alignments in one place for easy historical analysis.



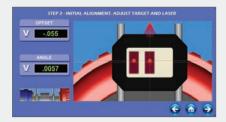
# Step 1 - Machine Type, Dimensions & Tolerances

Select machine and coupling type, enter dimensions and select tolerances. Can also enter user-defined tolerances.



# Step 1 - Thermal Growth Modeling

Enter thermal growth values at the coupling or the feet to offset the alignment, and the motor graphics will update to show the effects. Or enter temperature changes at the feet, select the material and Couple6 will calculate the alignment effect at the coupling. Can also be used for alignment modeling before the job starts.



### Step 2 - Laser Setup Screen

Provides live, 2-axis, raw alignment data to initialize the system and maximize measurement range. On-screen graphics show you which direction to move the laser and target during the setup. Can also be used for Rough Alignment.



# Step 3 - Soft Foot Check

On-screen, easy-to-follow procedure for checking Soft Foot, a common problem that can cause many alignment problems. Automatically selects the "problem" foot and calculates the shim to fix it.



# SIDE VIEW - VERTICAL OFFSET .001 .001 GAP -.002 .004 .015 TOP VIEW - HORIZONTAL OFFSET .002 .006 .015

Step 4 - Measure Misalignment - Auto

A standard feature, making coupled align-

ment amazingly easy. Built-in accelerome-

ter detects shaft rotation and automatically

selects the clock location to record up to 8 data points. More data points mean better

Click on a set of alignment data to display

out of tolerance, yellow means "good" and

green indicates "excellent". Foot values are

color-code alignment results. Red means

accuracy and quicker alignments.

Step 4 - Measurement Results

Clock™ Mode

also displayed.

# Step 5 - Any Point Live Move Screen: Motor View

Featuring our Duo-Plane<sup>™</sup> display that shows both the vertical and horizontal alignment planes (4 axes) on the same screen. After taking data, leave the target within +/- 30° of 12:00 or 6:00 to view the V axis data. After shimming, rotate the target to within +/- 30° of 3:00 or 9:00 to view the H axis data.



# Step 5 - Coupling View

For those users accustomed to gap/offset indicator methods, the Step 5 Live Move Screen can be switched to Coupling View to show the alignment directly at the coupling.



# On-demand help text

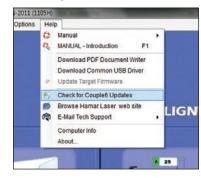
Our software manual is built right into our software, so you don't have to thumb through many pages to answer a question. Simply click "Help" from the menu, and the software will display the correct page of the manual for that screen.

# Alignment Report (print or email)



To print, simply plug your tablet into a printer. To e-mail, print report to a PDF and attach to your e-mail. It's that easy.

# Free Updates



We constantly improve our software and provide free updates. Just click on "Check for Updates" and Couple6 does the work for you.

# Couple6 Interactive Tour



Scan here to take an interactive tour of Couple6 on our website. Here is the link: http://www.hamarlaser.com/app/shaft-alignment/219

# **Advanced Couple6 features**

# More advanced features

# **Display Options**



# **S-1342ST Rugged Tablet**Features Windows® 7, highresolution 9" touchscreen and an

resolution 9" touchscreen and ar environmental rating of IP65. Runs Couple6 PC software and other HLI programs.



R-1342T Rugged Tablet

Features Windows® 8, highresolution, sunlight-readable 10" touchscreen and an environmental rating of IP65. Runs Couple6 PC software and other HLI programs



# 40 .001 V .004 4 H

# Flip It™ Feature

Couple6 allows the user to flip the motor graphics to match the pump/motor orientation without having to turn the display upside down!





### **Bolt Bound**™

Enter dimension of the pump, and then lock different combinations of the motor and pump feet to see how it affects the alignment. The graphics and shim values automatically update with each click.

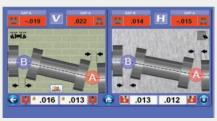




### **Vertical Motor Program**

The industry's only vertical alignment display with live graphical displays of the motor's alignment along with shim values for all bolt-hole locations.





# Spacer Shafts

Select Spacer Shafts, enter the spacer length and Couple6 will convert the alignment results to 7 different spacer-shaft formats.

# Auto Sweep™. Simply the best data-taking method. Period.

Start rotating the shafts and the built-in accelerometer detects the movement, automatically collecting hundreds of data points. Stop rotating the shafts and Couple6 starts calculating the misalignment. More data means more accurate alignment data and less rework.

# 4 data-taking modes

Included in the Couple6 Entry-Level License is Auto-Clock™ data-taking mode. Optional data-taking features include: Arc Mode™, AutoSweep™and Point Mode for those hard-to measure applications.

# It's the little things that make software great

Couple6 offers lots of extra features that make your life easier: popup keypad with extra-large keys, target and tablet battery indicator, Bluetooth® signal-strength indicator, popup warning for low battery and lost data connection, ambient-light detector bar, no-button auto-start data taking, screen capture feature, and a comprehensive preferences screen to customize the displays. It also automatically detects the language setting on the tablet and then displays the matching language.

# **Measurement Noise Filter**

Variable data averaging allows the user to choose the amount of data filtering to reduce the effects of poor measuring environments.

## **Database management**

When you create a new machine in Couple6 software, it automatically creates a folder on your tablet and then saves each new alignment file for that machine in the folder. This allows you to keep a history of alignment for each machine so you can go back and easily collect historical data for trending purposes. Each file is time and date stamped so you can save multiple copies on the same date if needed.

# **Geometry Add-Ons**

The R-1342ST tablet can be used to run all of Hamar's geometry laser software programs for many different applications, such as flatness and straightness measurements, bore alignment, machine tool alignment, spindle alignment and many more!

"We have used the system and it really is good. It got us through the massive soft foot issues reasonably quickly, and the alignment was a breeze. The controls were simple and intuitive, and the touch screen made data entry very quick. I was able to pick it up, and align a motor accurately the first time, with very little training and no previous alignment experience. Thank you for making such an easy-to-use and accurate system."

Jeff F. Engineer Roanoke Cement Company

Couple6 automatically saves alignment data with each click



# Options

### **Bracket & Chain Sets**

A-970A Chain Bracket Upgrade

A-980C Extra Chain Sets 1"-12" Shaft Diameter

A-9800F Offset Brackets

A-982 Magnetic Brackets (set of 2)

A-986 Magnetic Coupling-Flange Slider Bracket

T-1280B Outdoor Light Filter

# Geo software and accessories.

A-987 Flatness Measuring
Fixture for T-1285/T-1290 Targets

A-1519-2.4ZB Single-Axis Wireless Scan Target

L-730 Auto-Rotating Laser with P-R base

S-1388 Plane5 Software

# **Specifications**

Laser/Target Unit Size 4.2" x 3.3" x 1.94" (107 mm x 84 mm x 49 mm)

**Housing Material** Impact resistant plastic

**Detector Type & Size** 1-axis PSD 20x1 mm (h) provides 2 continuously updating

alignment axes (1 alignment plane).

**Ambient Light Protection** Yes via blinking-laser algorithm embedded in all Stealth targets

Offset: 1.0 micron (.00004") Angular: 0.025 mm/m (.0003"/ft.) **Target Measurement** 

Resolution

Target Measurement Offset: < 0.75% Accuracy Angular: <1.5%

+/- 2° (+/- .034"/inch or 3.4 mm/100 mm) **Angular Sensor Range** Laser Type 650 nm dual-fan laser with 0.5° fan <0.9mW

Communication between Target & Data Analyzer

Wireless Bluetooth® Class 2 - 2.4 GHz

Wireless Range Up to 33 feet (10 M)

Ruggedized Display IP65 Win 7 rugged tablet with 9" touchscreen. Platform

Rotation Sensor (3rd axis) Accelerometer Resolution: 0.1°

Accuracy: +/-1°. Measurement accuracy not affected by rotation

sensor accuracy.

**Environmental** IP67 (laser & target)

**Bracket Set** Covers 1" (25.4 mm) to 6" (152.4 mm) diameter shafts.

Comes with 6" (152.4 mm) posts

**Data Storage Capacity** 

**Application Range** 15' (4.5 m) between laser and target

Laser and Target. 32°F to 104°F (0°C to 40°C) for R-1342ST; -4°F to 20°F to 122°F (-20°C to 50°C) for R-1342T Operating/Storage

Temperature

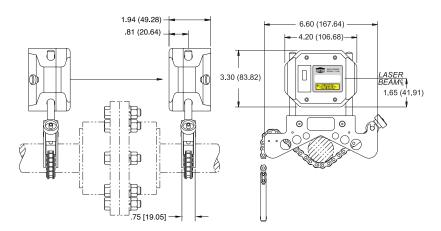
**Battery Life Target** 15 hours continuous use with Bluetooth® — 16 hours with optional

backup cable. Target can be plugged into power source during use. Battery status indicator for both T-1280 Target and tablet.

**Battery Life Laser** 80+ hours continuous use. Blinking LED indicates low battery status.

**Battery Life Tablet/PC** Up to 8 hours normal use

**AC Battery Charger** 110V to 220V with U.S. and international adapters (Laser and Target)





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A-970 Bracket set



A-986 Coupling Flange Slider Bracket



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